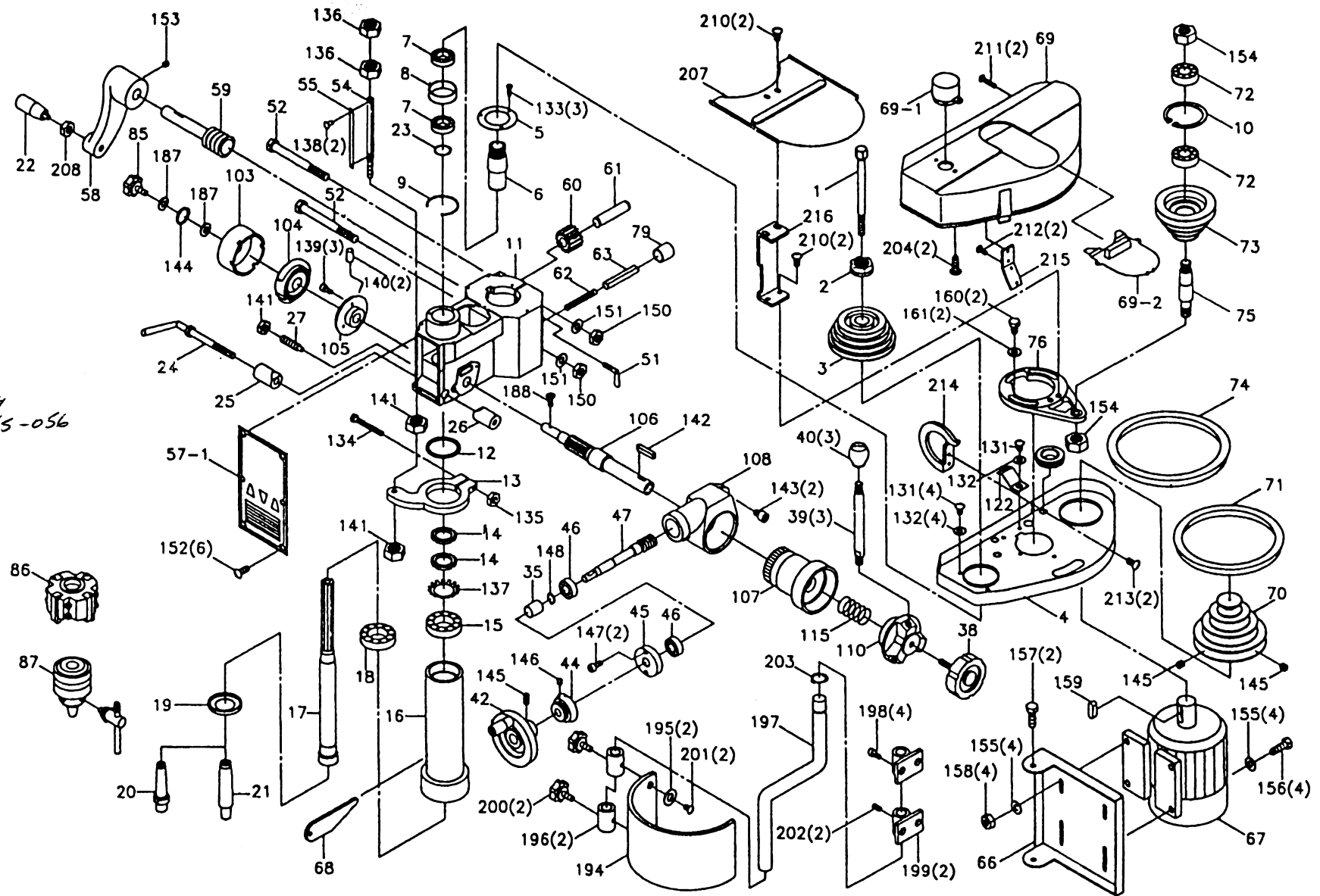


SM25 HEAD DIAGRAM

Original Date: 22/9/95
Issue Date: 22/9/95
Version Number: 0
Date Modified:



SWITCH
SM25/5-056

SM25 HEAD PARTS LIST

Index no.	Stock Code	Description	Qty
1	SM25/5-001	Chuck Arbor Bolt	1
	SM25/5-001M	Chuck Arbor Bolt, metric	
2	SM25/5-002	Spindle Locknut	1
3	SM25/5-003	Spindle Pulley	1
4	SM25/5-004	Belt Bottom Cover	1
5	SM25/5-005	Outer Bearing Plate	1
6	SM25/5-006	Spindle Taper Sleeve	1
7	B/6007ZZ	Ball Bearing	2
8	SM25/5-008	Bearing Spacer	1
9	SM25/5-009	C-Retainer Ring	1
10	SM25/5-010	C-Retainer Ring	1
11	SM25/5-011	Head Body	1
12	SM25/5-012	Rubber Flange	1
13	SM25/5-013	Feed Base	1
14	SM25/5-014	Locknut	2
15	SM25/5-015	Taper Roller Bearing	1
16	SM25/5-016	Rack Sleeve	1
17	SM25/5-017	Spindle Shaft	1
18	SM25/5-018	Taper Roller Bearing	1
19	SM25/5-019	Bearing Cap	1
20	SM25/5-020	Cutter Arbor	1
	SM25/5-020M	Cutter Arbor, metric	
21	SM25/5-021	Chuck Arbor	1
	SM25/5-021M	Chuck Arbor, metric	
22	SM25/5-022	Grip	4
23	SM25/5-023	Retainer Ring	1
24	SM25/5-024	Handle Rod	1
25	SM25/5-025	Fixed Tight Collar	1
26	SM25/5-026	Fixed Tight Collar, thread	1
27	SM25/5-027	Screw Key	1
35	SM25/5-035	Bearing Spacer	1
38	SM25/5-038	Lock Bolt with Knob	1
39	SM25/5-039	Handle Rod	3
40	SM25/5-040	Knob	3
42	SM25/5-042	Feed Handle Wheel	1
44	SM25/5-044	Micro Adjusting Indicator	1
	SM25/5-044M	Micro Adjusting Indicator, metric	
45	SM25/5-045	Worm Cover	1
46	B/6202Z	Ball Bearing	2
47	SM25/5-047	Worm Shaft	1
51	SM25/5-051	Leaf Screw	1
52	SM25/5-052	Head Body Fix Bolt	2
54	SM25/5-054	Graduated Rod	1
55	SM25/5-055	Graduated Dial	1
57-1	SM25/5-057	Name Plate	1
58	SM25/5-058	Head Handle	1
59	SM25/5-059	Worm Shaft	1
60	SM25/5-060	Worm	1
61	SM25/5-061	Shaft	1
62	SM25/5-062	Compression Spring	1
63	SM25/5-063	Pin	1
66	SM25/5-066	Motor Mount	1
67	SM25/5-067	Motor	1
	C/200-250	Capacitor	1
68	SM25/5-068	Punch Key	1
69	SM25/5-069	Belt Cover	1
69-1	SM25/5-069-1	Spindle Cover	1
69-2	SM25/5-069-2	Shelf	1
70	SM25/5-070	Motor Pulley	1
71	V/A31	V-Belt	1
72	B/6204Z	Ball Bearing	2
73	SM25/5-073	Inter Pulley	1
74	V/A38	V-Belt	1
75	SM25/5-075	Inter Pulley Shaft	1
76	SM25/5-076	Inter Pulley Base	1

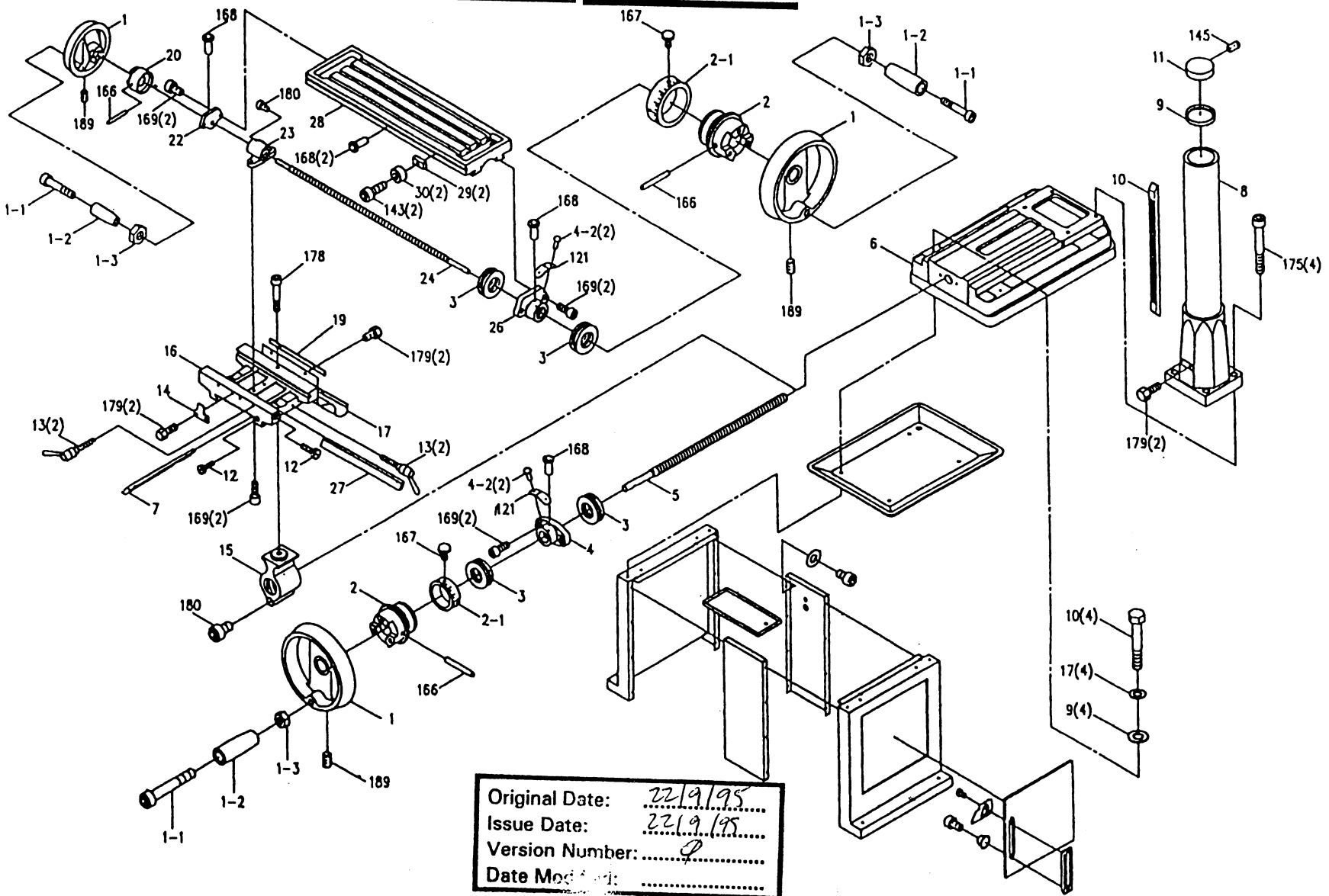
Index no.	Stock Code	Description	Qty
79	SM25/5-079	Rubber Collar	1
85	SM25/5-085	Screw with Plum Knob	1
86	SM25/5-086	Milling Cutter	1
	SM25/5-086CB	Milling Cutter Blade	4
87	SM25/5-087	Drill Chuck	1
103	SM25/5-103	Spring Cover	1
104	SM25/5-104	Spring	1
105	SM25/5-105	Spring Base	1
106	SM25/5-106	Pinion Shaft	1
107	SM25/5-107	Worm Gear	1
108	SM25/5-108	Feed Cover	1
110	SM25/5-110	Spring Base	1
115	SM25/5-115	Spring	1
122	SM25/5-122	Clip Plate	1
131	SM25/5-131	Cross-Recess Rnd Hd Screw	5
132	SM25/5-132	Washer	5
133	SM25/5-133	Cross-Recess Rnd Hd Screw	3
134	SM25/5-134	Hexagon Head Bolt	1
135	SM25/5-135	Hexagon Nut	1
136	SM25/5-136	Hexagon Nut	2
137	SM25/5-137	Lock Washer	1
138	SM25/5-138	Rivets	2
139	SM25/5-139	Cross-Recess Rnd Hd Screw	3
140	SM25/5-140	Spring Pin	2
141	SM25/5-141	Hexagon Nut	5
142	SM25/5-142	Key	1
143	SM25/5-143	Hexagon Socket Head Screw	2
144	SM25/5-144	Washer	1
145	SM25/5-145	Hex Socket Headless Screw	3
146	SM25/5-146	Hex Socket Headless Screw	1
147	SM25/5-147	Hex Socket Head Screw	2
148	SM25/5-148	C-Retainer Ring	1
150	SM25/5-150	Hexagon Nut	2
151	SM25/5-151	Washer	2
152	SM25/5-152	Cross-Recess Rnd Hd Screw	6
153	SM25/5-153	Hex Socket Headless Screw	1
154	SM25/5-154	Hexagon Nut	2
155	SM25/5-155	Washer	8
156	SM25/5-156	Hexagon Head Screw	4
157	SM25/5-157	Hexagon Head Screw	2
158	SM25/5-158	Hexagon Nut	4
159	SM25/5-159	Key	1
160	SM25/5-160	Hexagon Head Bolt	2
161	SM25/5-161	Washer	2
187	SM25/5-187	Washer	1
188	SM25/5-188	Cross-Recess Rnd Hd Screw	1
194	SM25/5-194	Masked Plate	1
195	SM25/5-195	Washer	2
196	SM25/5-196	Bushing	2
197	SM25/5-197	Support	2
198	SM25/5-198	Hexagon Socket Head Screw	4
199	SM25/5-199	Support	2
200	SM25/5-200	Handle Screw	2
201	SM25/5-201	Cross Head Screw	2
202	SM25/5-202	Hex Socket Headless Screw	2
203	SM25/5-203	C-Ring	1
204	SM25/5-204	Hexagon Socket Head Screw	2
207	SM25/5-207	Protective Plate	1
208	SM25/5-208	Nut	1
210	SM25/5-210	Cross-Recess Rnd Hd Screw	4
211	SM25/5-211	Cross-Recess Rnd Hd Screw	2
212	SM25/5-212	Cross-Recess Rnd Hd Screw	2
213	SM25/5-213	Cross-Recess Rnd Hd Screw	2
214	SM25/5-214	Positive Control Plate	1
215	SM25/5-215	Fixed Plate	1
216	SM25/5-216	Guard Bracket	1

25/5-056
W. 704





SM25 TABLE DIAGRAM



Original Date:	22/9/95
Issue Date:	22/9/95
Version Number:	2
Date Modified:	

SM25 TABLE PARTS LIST

Index no.	Stock Code	Description	Qty
1	SM25/6-001	Table Handle Wheel	3
1-1	SM25/6-001-1	Hex Socket Head Screw	3
1-2	SM25/6-001-2	Handle	3
1-3	SM25/6-001-3	Nut	3
2	SM25/6-002	Dial Clutch	2
2-1	SM25/6-002-1	Micro Adjusting Indicator	2
3	SM25/6-003	Thrust Bearing	4
	SM25/6-003M	Thrust Bearing, metric	
4	SM25/6-004	Square Flange	1
4-2	SM25/6-004-2	Rivet	4
5	SM25/6-005	Table Screw	1
	SM25/6-005M	Table Screw, metric	
6	SM25/6-006	Base	1
7	SM25/6-007	Gib Strip	1
8	SM25/6-008	Column Base	1
9	SM25/6-009	Column Flange Ring	1
10	SM25/6-010	Rack	1
11	SM25/6-011	Column Head	1
12	SM25/6-012	Gib Strip	2
13	SM25/6-013	Leaf Screw	4
14	SM25/6-014	Movable Fixed Block	1
15	SM25/6-015	Table Base Nut	1
16	SM25/6-016	Centre Base	1
17	SM25/6-017	Antidust Plate	1
19	SM25/6-019	Antidust Plate	1
20	SM25/6-020	Table Clutch	1
22	SM25/6-022	Left Flange	1
23	SM25/6-023	Table Nut	1
24	SM25/6-024	Table Screw	1
26	SM25/6-026	Right Flange	1
27	SM25/6-027	Gib Strip	1
28	SM25/6-028	Table	1
29	SM25/6-029	Fixed Block	2
30	SM25/6-030	Movable Fixed Ring	2
143	SM25/5-143	Hex Socket Head Screw	2
145	SM25/5-145	Hex Socket Headless Screw	1
166	SM25/6-166	Spring Pin	3
167	SM25/6-167	Indicated Zero with Screw	2
168	SM25/6-168	Oil Ball	5
169	SM25/6-169	Hex Socket Head Bolt	8
175	SM25/6-175	Hex Head Screw	4
178	SM25/6-178	Cross-Recess Rnd Hd Screw	1
179	SM25/6-179	Hex Head Bolt	6
180	SM25/6-180	Hex Socket Head Screw	2
189	SM25/6-189	Hex Socket Headless Screw	3

