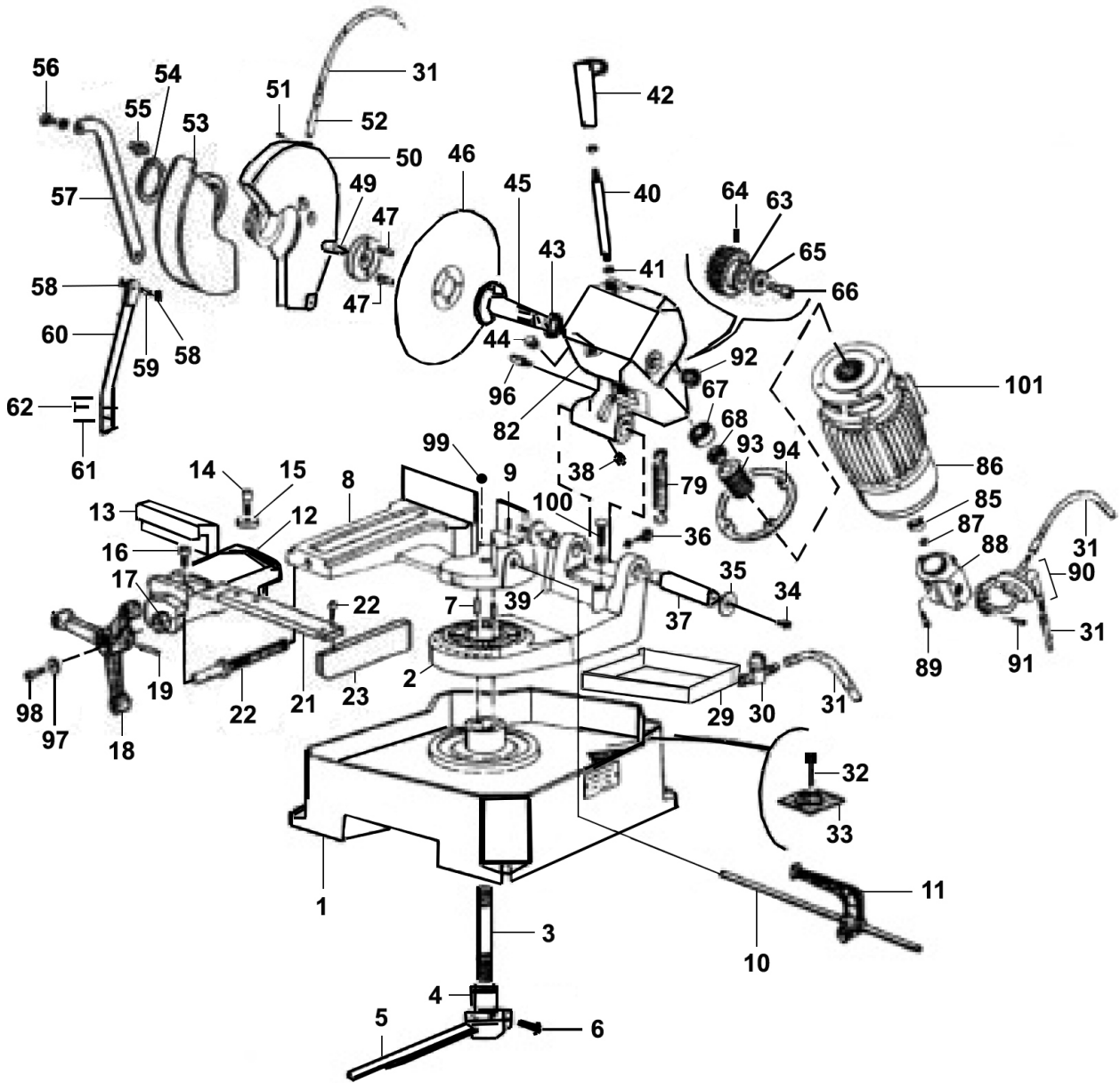




Parts Information:
Cut-Off Saw with European Coolant Pump
250mm 230V 1ph
Model No: SM2504



NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. There may be alternative versions of this product, please contact us should you require this information.

IMPORTANT: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

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Parts Information:
Cut-Off Saw with European Coolant Pump
250mm 230V 1ph
Model No: SM2504

Item	Part No.	Description
1	SM2504.001	Bed
2	SM2504.002	Revolving Arm
3	SM2504.003	Lock Pin
4	SM2504.004	Bush
5	SM2504.005	Lever
6	SM2504.006	Screw M6
7	SM2504.007	Pin
8	SM2504.008	Counter Vice
9/10/11	SM2504.009	Bar Stop Rod & Set Screw M6 (Complete)
12	SM2504.012	Vice
13	SM2504.013	Vice Plate
14	SM2504.014	Screw
15	SM2504.015	Washer
16	SM2504.016	Screw
17	SM2504.017	Oiler
18	SM2504.018	Vice Hand Wheel Arm
19	SM2504.019	Pin
20	SM2504.020	Vice Thread
22	SM2504.022	Screw
29	SM2504.029	Coolant Tray
30	SM3154.049	Coolant Tap
31	SM3154.056	Coolant Tube
32	SM2504.032	Bolt
33	SM2504.033	Tank Filter
34	SM2504.034	Screw M8
35	SN8.S	Steel Nut M8 Zinc
36	SM2504.036	Hinge Pin
37	SM2504.037	Grain M6
38	SN8.S	Steel Nut M8 Zinc
39	SM2504.039	Bush
40	SM2504.040	Head Lever
41	SN16.S	Steel Nut M16 Zinc
42	SM3154.074	Head Lever Hand Grip(Incl Pts 72 + 73)
43	SM2504.043	Ring
44	SM2504.044	Plug
45	SM2504.045	Blade Shaft Flange And Stake
46	SM250/B100	Blade 250x2x32mm 100t 8mm Tooth Pitch
46	SM250/B160	Blade 250x2x32mm 160t 5mm Tooth Pitch
46	SM250/B250	Blade 250x2x32mm 250t 3mm Tooth Pitch
46	SM250/B80	Blade 250x2x32mm 80t 10mm Tooth Pitch
47	SM2504.047	Blade Shaft Flange And Stake
49	SM2504.049	Left Hand Thread Socket Cap Bolt M12 X 30mm Black
50	SM2504.050	Fixed Guard

Item	Part No.	Description
51	SM2504.051	Grain M16
52	SM3154.086	Coolant Tube
53	SM2504.053	Mobile Guard
54	SM2254.46	Ext Circlip 55mm ID.
55	SM2504.055	Screw M6
56	SM2504.056	Screw
57-60	SM2504.57+60	Mobile Guard Rod & Tie Rod Support
58	SM2504.058	Circlip, Ring 10e
59	SM2504.059	Tie Rod Support Pin
61	SM2504.061	Pin
62	SM2504.062	Screw M8
63	SM2504.063	Worm Wheel
64	SM2504.064	Grain M8
65	SM2504.065	Worm Wheel Retaining Washer
66	SM2504.066	Screw M12
67	SM2504.067	Bearing
68	SM2504.068	Ring
79	SM2504.079	Head Return Spring Dia 33mm
82	SM2504.082	Motor Head
85	B/609Z	Bearing 609z
86	SM2504.086	Motor (External 1 phase 1.3hp 230v 50hz)
87	SM2504.087	Circlip, Ring
88	SM3154.125	Pump Connection Box
89	SM2504.089	Screw M5
90	SM3154.128	Coolant Pump
91	SM2504.091	Screw M6
92	SM2504.092	Oil Level Drain Plug
93	SM2504.093	Worm Screw
94	SM2504.094	Head Gasket
96	SM2504.096	Spring Screw
97	SM2504.097	Washer
98	SM2504.098	Screw
100	SM2504.100	Screw
101	SM2254.71+72	Switch Box (Parts 71 & 72)
--	SM2504.SBC	Switch Box Connector
--	SM2254.SA	Trigger Switch Ass'y For SM2254,SM2504 & SM3154
--	SM2504.202-1	Spring (Not Shown)
--	SM2504.21+23	Support Plate (Not Shown)
--	SM2504.018-1	Handle Boss (Not Shown)
--	SM2504.025	Vice Bar (Not Shown)
--	SM2504.026	Bearing (Not Shown)
--	SM2504.027	Bush (Not Shown)
--	SM2504.060	Tie Rod Support (Not Shown)

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