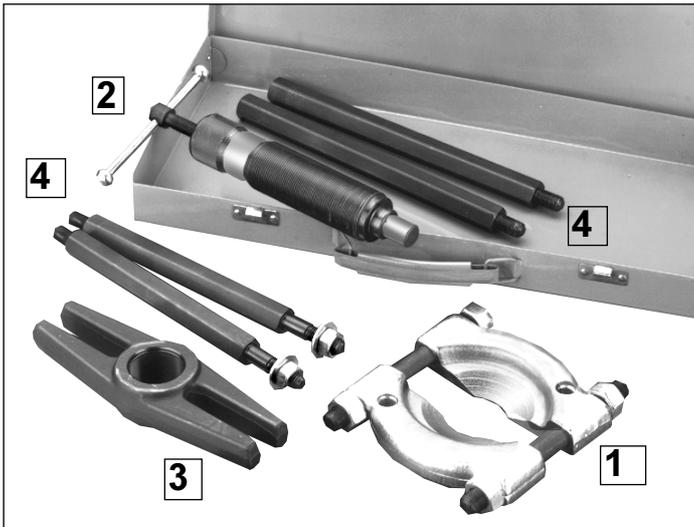


1. INTRODUCTION

1.1. INTRODUCTION

PS980 has a cast puller yoke and a forged bearing separator. The separator covers bearing diameters from 90 to 105mm and the extension rods provide a maximum reach of 420mm. The 10 ton hydraulic ram is also compatible with sets PS982 and PS983. PS985 is similar to PS980 except that the splitter covers bearings from 120 to 150mm diameter and ram extensions and a plug are included.



2. CONTENTS & PARTS

MODEL PS980			PARTS LIST	
Item	Part No.	Description	Issue Date:-	12/05/05
			Issue No.:-	3
1	PS988	Bearing Separator 90 to 105mm		
2	PS990	Hydraulic Ram, 10 ton		
3	PS982/9014	Beam		
4	PS982/9016	Rod, Main & Extension, 2 off each		
-	PS982/8013	Centre Adaptor (not shown)		
MODEL PS985				
Item	Part No.	Description		
1	PS989	Bearing Separator 120 to 150mm		
2	PS990	Hydraulic Ram, 10 ton		
3	PS985/03	Beam		
4	PS985/04	Rod, Main & Extension, 2 off each		
-	PS985/05	Plug (not shown)		
-	PS982/8013	Centre Adaptor (not shown)		
-	PS982/8014	Ram Extension, 50mm (not shown)		
-	PS982/8015	Ram Extension, 100mm (not shown)		
	PS982/8002	Repair Kit for PS990 Ram (Not supplied) See section.6.		
	PS982/OIL	15grm single refill of oil (Not shown, not supplied).		

3. SAFETY INSTRUCTIONS

- ❑ **WARNING!** Ensure all Health and Safety, local authority, and general workshop practice regulations are strictly adhered to when using tools.
- x **DO NOT** use tools if damaged or worn.
- ✓ Maintain the tools in good and clean condition for best and safest performance.
- ✓ Ensure all threads are clean and well lubricated.
- ✓ Always check that puller is correctly assembled and is square with the workpiece.
- ✓ If vehicle is raised, ensure it is adequately supported with axle stands, ramps, etc. as appropriate.
- ✓ Wear suitable clothing to avoid snagging. Do not wear jewellery. Tie back long hair.
- ✓ Wear approved eye protection. A full range of personal safety equipment is available from your Sealey dealer.
- ✓ Where possible shield workpiece with canvas or similar to provide protection against failed parts.

- x **DO NOT** heat puller jaws when heating a gear or bearing as this will affect the temper and, therefore, the strength of the material.
- x **DO NOT** use any tool or lever to turn the ram tommy bar, use hand effort only.
- x **DO NOT** hit workpiece, or ram, with a hammer if workpiece has not moved with maximum puller force applied. Use a larger capacity puller.
- ✓ Account for all tools and parts being used and do not leave them in or on the vehicle.

IMPORTANT: Always refer to the vehicle manufacturer's service instructions, or proprietary manual, to establish the correct procedure and data. These instructions for use are provided as a guide only.

4. INSTRUCTIONS FOR USE

- ❑ **WARNING! Ensure that you read, understand and apply the safety instructions in Section 2.**
- 4.1. Confirm that the bearing is retained by interference fit (parallel or taper) only.
- 4.2. Assemble splitter around rear of bearing and clamp together using the studs and nuts (fig.1.A & B) provided.
- 4.3. Screw the fully threaded ends of the two puller rods (fig.1.C) into the splitter.
- 4.4. Remove nuts (fig.1.D) from free ends of rods and place yoke (fig.1.E) over thread shanks.
- 4.5. Retain yoke with flat washers provided (fig.1.F) and nuts, but do not tighten at this stage.
- 4.6. Adjust ram T-handle (fig.2.A) so that tommy bar (fig.2.B) is approximately 80mm above ram end cap (see fig.2) and screw ram **body** into yoke until ram piston (fig.1.G) contacts end of shaft. If shaft has a 'centre' machining fit centre adaptor to piston before screwing ram down. If ram will not reach shaft use extension piece(s). **Note: Only use centre adaptor where end of shaft has a matching 'centre' machining. PS985 contains a plug which provides a thrust pad for the piston in applications where the shaft is hollow.**
- 4.7. Adjust position of yoke to get ram piston on shaft centre and then tighten yoke retaining nuts.
- 4.8. Turn T-handle clockwise, by hand only, to pull workpiece from shaft.
- 4.9. Do not screw T-handle in further than 25mm (1") from end of the ram (see fig.2). If workpiece requires additional movement then unscrew T-handle to 80mm from end of ram, screw ram body down so that centre adaptor again contacts shaft and then continue to draw workpiece up shaft.
- IMPORTANT:** The maximum safe load for the puller can be achieved by hand effort alone. **The use of tools or levers on the tommy bar to increase the load will damage the splitter and may result in injury.** Such misuse will also invalidate the warranty.
- ❑ **WARNING!** If the workpiece does not move when maximum puller force is applied, **DO NOT** hit it, or the puller, in an attempt to jar it free. Damage to puller/workpiece and personal injury may result. Use a larger capacity puller.

