

**fig.1**

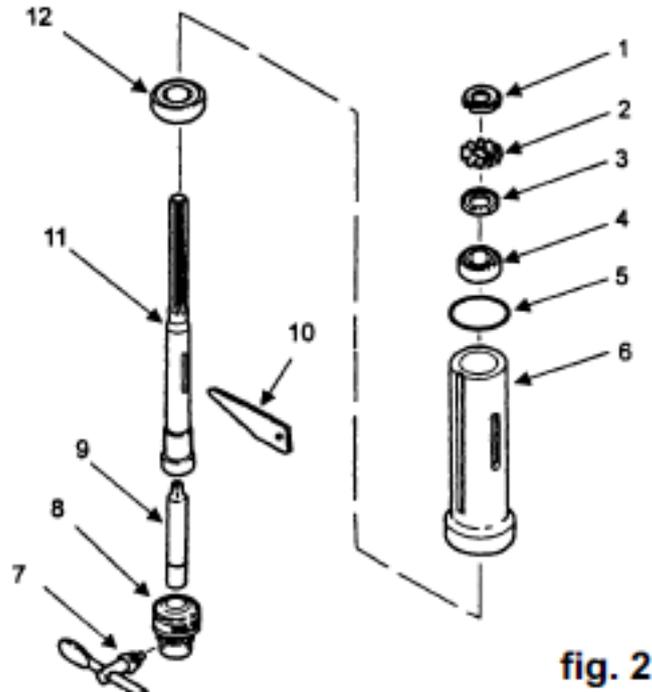
Item	Part No.	Description
1	GSM610.S	GRUB SCREW M6x10 (SINGLE)
2	PDM155B-1-02	COLLAR RACK
3	PDM260F-1-18	GEAR HELICAL
4	PDM170F-1-04	CRANK
6	PDM155B-1-06	TABLE
7	PDM240F-1-07	TABLE CLAMP
8	PDM170F-1-08	SCREW HEX M16X20-35
9	PDM155B-1-09	ARM-TABLE
10	PDM155B-1-10	BASE

Item	Part No.	Description
11	PDM155B-1-11	COLUMN SUPPORT
12	SS1040.S	HEX HEAD SET SCREW M10x40mm SINGLE
13	GSM1012.S	GRUB SCREW M10x12 (SINGLE)
14	PDM155B-1-14	TUBE COLUMN
15	PDM125B-1-15	RACK
16	PDM240F-1-07	TABLE CLAMP
17	PDM155B-1-17	TABLE SUPPORT
18	PDM155B-1-18	WORM ELEVATION
19	PDM260F-1-16	GEAR PIN

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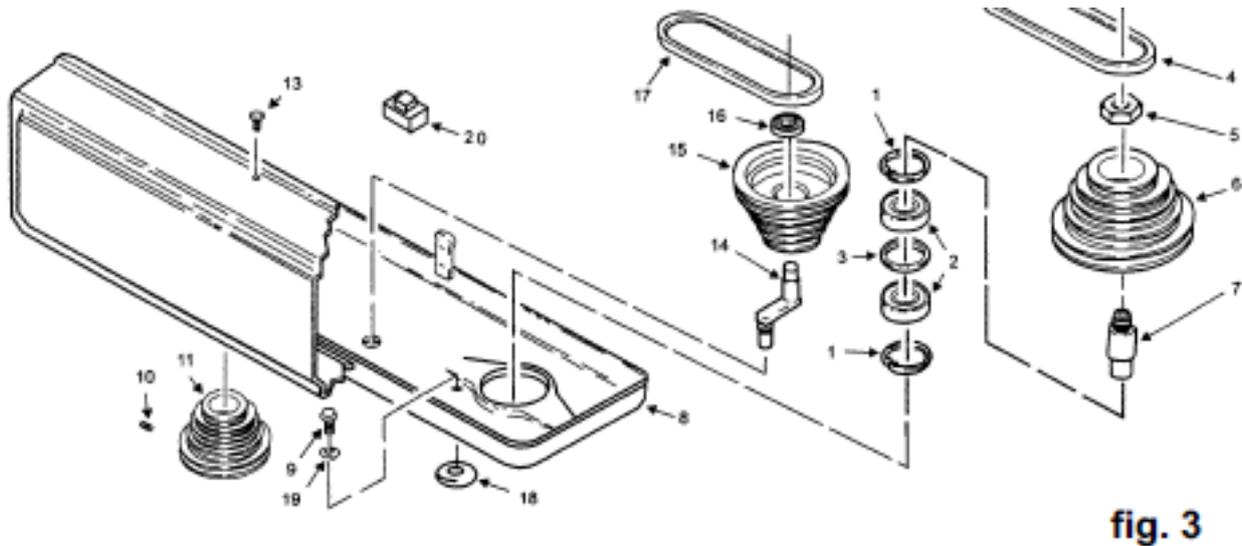
Item	Part No.	Description
1	PDM170F-2-01	NUT LOCKING
2	PDM170F-2-02	RING LOCKING
3	PDM240F-2-03	METAL SEAL WASHER
4	B/6203ZZ	BEARING 6203ZZ
5	PDM155B-2-05	WASHER RUBBER LARGE, THIN
6	PDM155B-2-06	TUBE QUILL

Item	Part No.	Description
7	GDM92B/44	CHUCK KEY
8	PDM170F-2-08	CHUCK J3 1-16mm
9	PDM170F-2-09	ARBOR
10	PDM170F-2-10	KEY DRIFT
11	PDM155B-2-11	SPINDLE
12	B/6204ZZ	BEARING 6204ZZ

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Item	Part No.	Description
1	PDM155B-3-01	RETAINING RING
2	B/6204ZZ	BEARING 6204ZZ
3	PDM155B-3-03	BEARING SPACER
4	V/M24	V-BELT (ID-600) M24
5	PDM240F-3-05	PULLEY NUT
6	PDM155B-3-06	SPINDLE PULLEY
7	PDM155B-3-07	PULLEY INSERT
8	PDM155B-3-08	PULLEY GUARD
9	PDM260F-3-10	SCREW RD HD WASHER M6X1.0-16
10	GSM815.S	GRUB SCREW M8x15 (SINGLE)

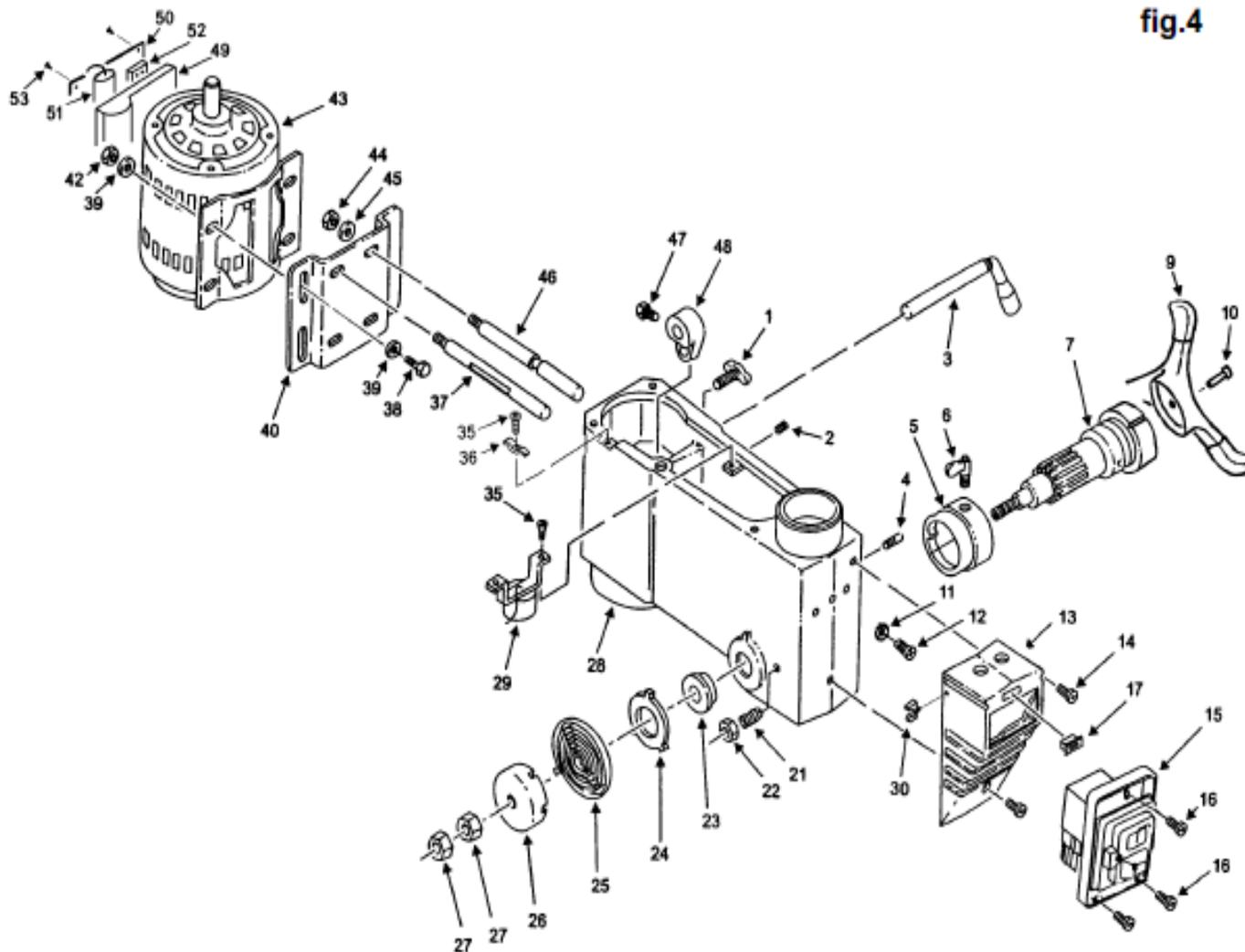
Item	Part No.	Description
11	PDM170F-3-11	MOTOR PULLEY
13	MSP512.SB	MACHINE SCREW PAN HEAD PHILLIPS M5x12m
14	PDM240F-3-14	IDLER PIVOT
15	PDM170F-3-15	CENTRE PULLEY
16	B/6202ZZ	BEARING 6202ZZ
17	PDM155B-3-17	V BELT (M26)
18	PDM155B-3-18	FOAM WASHER
19	PDM155B-3-19	LOCK WASHER M16
20	PDM.MS	MICRO SWITCH FOR PDM DRILLS

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fig.4



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Parts Information:  
**Pillar Drill Bench 16-Speed 1050mm Height  
 230V**  
**Model No: PDM155B**

Item	Part No.	Description
1	PDM170F-4-01	MOTOR ADJUSTMENT KNOB
2	GSM1012.S	GRUB SCREW M10x12 (SINGLE)
3	PDM170F-4-03	BELT TENSION HANDLE
4	PDM155B-4-04	PIN-STOP
5	PDM155B-4-05D	DEPTH STOP
6	PDM155B-4-06	LOCK DEPTH SCREW
7	PDM155B-4-07	HUB
9	PDM155B-4-09	HANDLE
10	SCB820.SB	SOCKET HEAD CAP SCREW M8x20 BLACK
11	PDM155B-4-11	M5 EXT TOOTH WASHER BLACK
12	MSP58.SB	MACHINE SCREW PAN HEAD PHILLIPS M5x8mm
13	PDM155B-4-13	SWITCH BOX
14	PDM240F-4-14	SCREW PAN HEAD M5X0.8-16
15	PDM170F-4-15	SWITCH
16	PDM260F-4-29	SCREW PAN HEAD M24X1.4-8
17	PDM155B-4-17	LIGHT SWITCH
21	PDM155B-4-21	SET SCREW SPECIAL 10X1.5-27
22	SN10.SB	STEEL NUT M10 BLACK (SINGLE)
23	PDM170F-4-23	SPRING SEAT
24	PDM170F-4-24	SPRING RETAINER
25	PDM155B-4-25	TORSION SPRING
26	PDM170F-4-26	SPRING CAP
27	SN12.SB	STEEL NUT M12 BLACK (SINGLE)
28	PDM155B-4-28	HEAD

Item	Part No.	Description
29	PDM260F-4-48	BULB SOCKET
--	PDM155B-4-29C	LIGHT COVER (NOT SHOWN)
30	PDM170F-4-29	CHUCK KEY CLIP
35	MSP612.SB	MACHINE SCREW PAN HEAD PHILLIPS M6x12mm
36	PDM155B-4-36	CORD CLAMP
37	PDM155B-4-37	MOTOR BRACKET SUPPORT
--	PDM170F-4-45	LOCKWASHER 1/2 (NOT SHOWN)
38	SS825.SB	HEX HEAD SET SCREW M8x25mm SINGLE BLACK
39	PDM155B-4-39	WASHER
40	PDM170F-4-40	MOTOR MOUNT
42	SN8.SB	STEEL NUT M8 BLACK (SINGLE)
43	PDM125B-4-43	MOTOR
45	PDM170F-4-45	LOCKWASHER 1/2
46	PDM155B-4-46	MOTOR BRACKET SUPPORT
47	PDM170F-4-47	SCREW HEX HD M8X1.25-16
48	PDM260F-4-02	ADJUSTING LEVER
49	PDM155B-4-49	TERMINAL BOX
50	PDM155B-4-50	TERMINAL BOX COVER
51	PDM155B-4-51	CAPACITOR
52	PDM155B-4-52	TERMINAL BLOCK
53	MSP410.SB	MACHINE SCREW PAN HEAD PHILLIPS M4x10mm
--	DPG99	DRILL PRESS GUARD 60mm (NOT SHOWN)
--	PDM155B-4-54	SPACER (NOT SHOWN)

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