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Date Modified: 1st issue

**Note: Item 55 - Switch**  
Please note that the position of the switch may vary.  
If your drill is equipped with a side mounted switch the part number is as indicated in the Parts List.  
If, however, the switch is front mounted, with a red safety button, then the part number is SDM90/55CX.

Item	Part No.	Description
1	SDM90/01	Base
2	SDM90/02	Flange, Base
3	SDM90/03	Washer
4	SDM90/04	Screw
5	SDM90/05	Column - GDM90B
5	SDM95/1-005	Column - GDM95B
6	SDM90/06	Rack - GDM90B
6	SDM95/1-006	Rack - GDM95B
7-10	SDM90/07-10	Handle Assembly
11	SDM90/11	Bolt, Clamp
12	SDM90/12	Shaft
13	SDM90/13	Screw
14	SDM90/14	Rack Collar
15	SDM90/15	Scale Sleeve
16	SDM90/16	Rivet
17	SDM90/17	Pin
19	SDM90/19	Feed Handle & Knob
20	SDM90/20	Base, Handle
21	SDM90/21	Pinion, Feed
22	SDM90/22	Scale
23	SDM90/23	Screw, Set
25	SDM90/25	Screw, Set
26	SDM90/26	Screw Knob
28	SDM90/28	Spring
29	SDM90/29	Rod
34	SDM90/34	Cable Restraint
35	SDM90/35	Cable

Item	Part No.	Description
36	SDM90/36	Clamp
37	SDM90/37	Screw
41	SDM90/41	Motor
42	SDM90/42	Screw, Set
43	SDM90/43	Pulley, Motor
44	VM24	V-Belt
45	SDM90/45	Screw
47	SDM90/47	Screw
49	SDM90/49	Screw
50	SDM90/50	Screw
51	SDM90/51	Knob
52	SDM95/52	Guard, Pulley, Complete
53	SDM90/53	Screw
55	SDM90/55	Switch
57	SDM90/57	Nut
58	SDM90/58	Pulley, Spindle
59	SDM90/59	Sleeve, Driving Taper
60	SDM90/60	C-Ring
61	B/6203Z	Bearing
63	SDM90/63	Screw
64	SDM90/64	Rivet
66	SDM90/66	Spring and Cap
68	SDM90/68	Nut
70	SDM90/70	Screw
71	SDM90/71	Nut
72	SDM90/72	Table
73	SDM90/73	Washer

Item	Part No.	Description
74	B/6201Z	Bearing
81	SDM90/81	Washer
82	SDM90/82	Screw
83	SDM90/83	Key, Chuck
84	SDM90/84	Chuck and Key
85	SDM90/85	Bolt, Clamp
86	SDM90/86	Screw
87	SDM90/87	Zero Mark
88	SDM90/88	Arm, Table
89	SDM90/89	Bracket, Table with Gear
90	SDM90/90	Rivet
92	SDM90/92	Gear
93	SDM90/93	Worm
94	SDM90/94	Scale, Angle
95	SDM90/95	Spindle
96	SDM90/96	Arbor
97	SDM90/97	Wedge
98	VM22	V-Belt
99	SDM90/99	Frame, Head
102	SDM90/102	Lock Ring, Shaft
103	SDM90/103	C-Ring
104	B/6202Z	Bearing
105	SDM90/105	Pulley, Central
106	SDM90/106	Shaft, Complete
109	SDM90/109	Quill
110	B/6204Z	bearing
111	SDM90/111	C-Ring



01284 757500



01284 703534

E-mail: [sales@sealey.co.uk](mailto:sales@sealey.co.uk)