



**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. There may be alternative versions of this product, please contact us should you require this information.

**IMPORTANT:** No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.



Parts Information:  
**Pillar Drill Floor 16-Speed 1630mm Height  
 650W/230V  
 Model No: GDM200F.V2**

Item	Part No.	Description
1	GDM200FX/001	Base
2	SS1040.S	Hex Head Set Screw M10 x 40mm
3	GDM200FX/003	Rack
4	GDM200FX/004	Column
5	GDM200FX/005	Table Arm Bracket
6	GDM92B/12	Handle
7	GSM610.S	Grub screw M6 x 10mm
8	GDM200FX/008	Shaft
9	GDM92B/80	Pin
10	SN6.S	Steel Nut M6
11	FWM16.S	Flat Washer M16
12	SS1630.S	Hex Head Set Screw M16 X 30 Zinc
13	GDM92B/15A	Table Bolt
14	GDM200FX/014	Table Arm
15	GDM160FX/015	Table
16	GDM160FX/016	Clamp Bolt
17	GDM200FX/017	Gear
18	GDM200FX/018	Worm Gear
19	GDM200FX/019	Rack Ring
20	GDM160FX/020	Spring Pin
21	GSM610.S	Grub Screw M6x10 (single)
22	GDM200FX/022	Feed Shaft
23	GDM200FX/023	Scale Ring
24	GDM160FX/024	Washer
25	GDM160FX/025	Handle Body
26	GDM200FX/026	Handle
27	GDM200FX/027	Knob
28	GDM160FX/028	Spring Pin
29	GDM92B/29	Clamp Bolt
30	GDM160FX/030	Set Screw
31	GDM92B/37	Hex Key
32	GDM92B/38	Hex Key
33	GDM200FX/033	Shifter Bar
34	GDM160FX/034	Slide Bar Bolt
35	SS830.S	Hex Head Set Screw M8 x 30mm
36	GDM92B/56	Washer
37	SN8.S	Steel Nut M8
38	SN10.S	Steel Nut M10
39	GDM160FX/039	Set Screw
40	MSP510.S	Machine Screw Pan Head Phillips M5 x 10mm
41	GDM92B/47	Half Nut, Fine Pitch M12 x 1.5mm
42	GDM160FX/042	Spring Cap

Item	Part No.	Description
43	GDM160FX/043	Torsion Spring
44	GDM160FX/044	Spring Cover
45	GDM200FX/045	Holder, Micro Switch
46	MSP514.SB	Machine Screw Pan Head Phillips M5 x 14mm Black
47	GDM92B/49	Screw, Self Tap 6 x 1/2"
48	MSP510.S	Machine Screw Pan Head Phillips M5 x 10mm
49	GDM92B/51	Wire Clamp
50	GDM200FX/050	Body
51	SS815.S	Hex Head Set Screw M8 x 15mm
52	GDM160FX/052	Shifter
53	GDM160FX/053	Slide Bar
54	GDM160FX/054	Slide Bar
55	GDM200FX/055	Motor Base
56	GDM92B/56	Washer
57	SN12.S	Steel Nut M12 Zinc
58	GDM200FX/058	Motor
59	GDM200FX/059	Motor Pulley
60	GDM92B/79	Wedge
61	GDM92B/60	Set Screw, Headless
62	V/M24	V-Belt (ID-600) M24
63	GDM200FX/063	Centre Shaft
64	GDM160FX/064	Internal Circlip
65	B/6202-2RS	Bearing
66	GDM160FX/066	Rubber Washer
67	GDM200FX/067	Centre Pulley
68	FWM6.S	Flat Washer M6
69	MSP612.S	Machine Screw Pan Head Phillips M6 x 12mm
70	MSP514.S	Pan Head Machine Screw Phillip M5 x 14mm
71	FWM5.S	Flat Washer M5
73	GDM200FX/073	Pulley Cover
74	V/M25	V-Belt (ID-630) M25
75	GDM200FX/075	Pulley Nut
76	GDM200FX/076	Pulley, Spindle
77	GDM200FX/077	Pulley, Insert
78	GDM200FX/078	Circlip
79	B/6205-2RS	Bearing
80	GDM200FX/080	Spacer
82	2500LE.19	External Circlip
83	GDM200FX/083	Nut
84	GDM200FX/084	Washer, Toothed
85	B/6205-2RS	Bearing

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. There may be alternative versions of this product, please contact us should you require this information.

**IMPORTANT:** No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.

**Sealey Group**, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk. IP32 7AR



01284 757500



01284 703534



sales@sealey.co.uk



www.sealey.co.uk



Parts Information:  
**Pillar Drill Floor 16-Speed 1630mm Height  
650W/230V  
Model No: GDM200F.V2**

Item	Part No.	Description
86	GDM200FX/086	Rubber Washer
87	GDM200FX/087	Sleeve, Spindle
88	B/6203-2RS	Bearing
89	GDM200FX/089	Spindle
90	GDM200FX/090	Arbor
91	GDM92B/20	Chuck
92	GDM92B/44	Chuck Key
93	GDM160FX/093	Washer
94	MSP512.S	Machine Screw Pan Head Phillips M5 x 12mm
95	GDM160FX/095	Wire Connector
96	GDM160FX/096	Cover

Item	Part No.	Description
97	GDM160FX/097	Wire
98	GDM92B/50	Switch, Power (c/w Cover)
99	GDM200FX/099	Plug
100	GDM200FX.100	C-Clip
101	GDM200FX.101	C-Clip
102	DPG99	Drill Press Guard
103	GDM200FX.103	Micro Switch Assembly
104	GDM200FX.104	Screw M6 x 12mm
105	GDM200FX.105	Nut
106	GDM200FX.106	Angle Rule
107	GDM200FX.107	Zero Rule

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. There may be alternative versions of this product, please contact us should you require this information.

**IMPORTANT:** No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.

**Sealey Group**, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk. IP32 7AR



01284 757500



01284 703534



sales@sealey.co.uk



www.sealey.co.uk