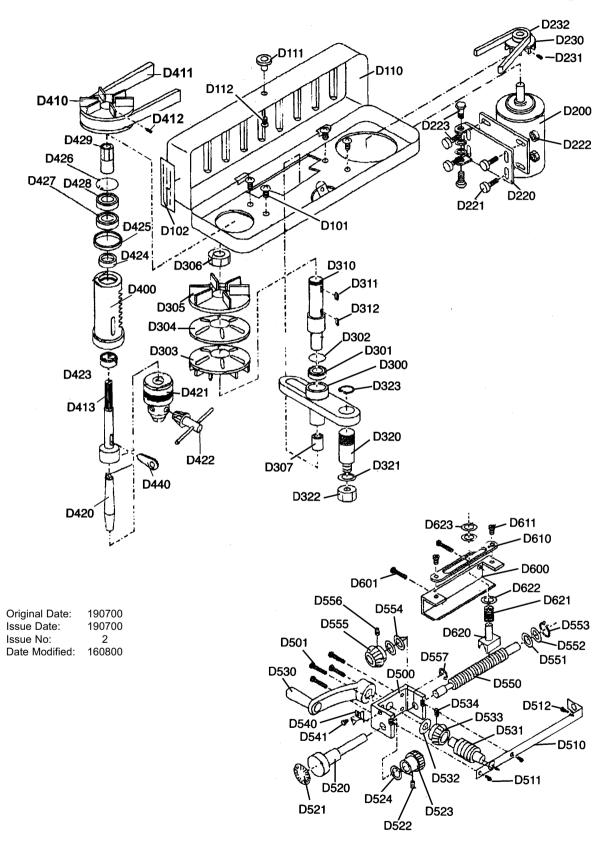


#### INSTRUCTIONS FOR:

### PILLAR DRILL MODEL: GDM120B/VS

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NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.







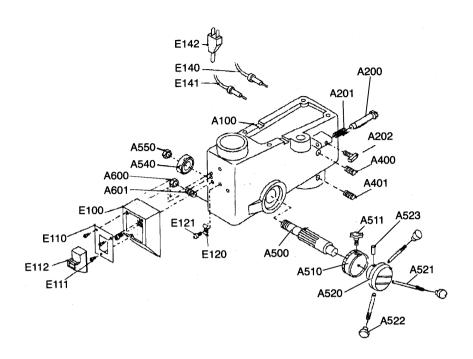


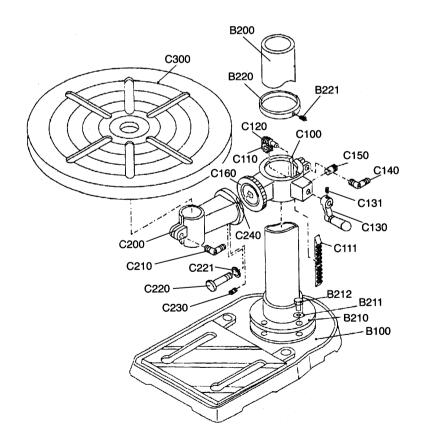


### **INSTRUCTIONS FOR:**

## PILLAR DRILL MODEL: GDM120B/VS

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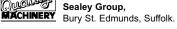




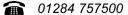
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### **INSTRUCTIONS FOR:**

# PILLAR DRILL MODEL: GDM120B/VS

	- · · · ·					Page	3	O	f 3
Item	Part No	Description		Part No	Description	. ugo	Ŭ		. •
	GDM120VS/A100	HEAD FRAME		GDM120VS/D312	PIN				
	GDM120VS/A200	ROD		GDM120VS/D320	SHAFT ASS'Y				
	GDM120VS/A201	SPRING		GDM120VS/D321	RING				
	GDM120VS/A202	SCREW KNOB		GDM120VS/D322	NUTS				
	GDM120VS/A400	SET SCREW		GDM120VS/D323	RING				
	GDM120VS/A401	SET SCREW		GDM120VS/D400 GDM120VS/D410	QUILL				
	GDM120VS/A500 GDM120VS/A510	FEED PINION		GDM120VS/D410	SPINDLE PULLEY V-BELT				
	GDM120VS/A510 GDM120VS/A511	SCALE SLEEVE SCREW		GDM120VS/D411 GDM120VS/D412	SET SCREW				
	GDM120VS/A511	HANDLE BASE		GDM120VS/D413	SPINDLE				
	GDM120VS/A520 GDM120VS/A521	FEED HANDLES		GDM120VS/D420	ARBOR				
	GDM120VS/A521	KNOBS		GDM120VS/D421	CHUCK				
	GDM120VS/A523	PIN		GDM120VS/D422	CHUCK KEY				
	GDM120VS/A540	SPRING & CAP		GDM120VS/D423	BEARING				
	GDM120VS/A550	NUTS	D424	GDM120VS/D424	BEARING				
	GDM120VS/A600	NUTS	D425	GDM120VS/D425	WASHER				
	GDM120VS/A601	SCREW	D426	GDM120VS/D426	"C" SNAP RING				
B100	GDM120VS/B100	BASE	D427	GDM120VS/D427	BEARING				
B200	GDM120VS/B200	COLUMN	D428	GDM120VS/D428	BEARING				
B210	GDM120VS/B210	BASE FLANGE	D429	GDM120VS/D429	DRIVING TAPER SI	LEVE			
B211	GDM120VS/B211	WASHER	D440	GDM120VS/D440	WEDGE				
B212	GDM120VS/B212	SCREW		GDM120VS/D500	GEAR HOUSING				
B220	GDM120VS/B220	RACK COLLAR		GDM120VS/D501	SCREW				
	GDM120VS/B221	SCREW		GDM120VS/D510	SCREW ROD HOLD	DER			
	GDM120VS/C100	TABLE BRACKET		GDM120VS/D511	SCREW				
	GDM120VS/C110	GEAR		GDM120VS/D512	SCREW				
	GDM120VS/C111	RACK		GDM120VS/D520	WORM				
	GDM120VS/C120	WORM		GDM120VS/D521	SPEED LABEL				
	GDM120VS/C130	HANDLE ASSEMBLY		GDM120VS/D522	WASHER				
	GDM120VS/C131	SET SCREW		GDM120VS/D523 GDM120VS/D524	GEAR SCREW				
	GDM120VS/C140 GDM120VS/C150	CLAMP BOLT		GDM120VS/D530	HANDLE				
	GDM120VS/C150 GDM120VS/C160	SHAFT ANGLE SCALE		GDM120VS/D530	WORM				
	GDM120VS/C200	TABLE ARM		GDM120VS/D532	WASHER				
	GDM120VS/C210	CLAMP BOLT		GDM120VS/D533	GEAR				
	GDM120VS/C220	SCREW		GDM120VS/D534	SET SCREW				
	GDM120VS/C221	WASHER		GDM120VS/D540	SPEED POINTER				
	GDM120VS/C230	SET SCREW	D541	GDM120VS/D541	SCREW				
	GDM120VS/C240	ZERO MARK	D550	GDM120VS/D550	LEAD SCREW				
	GDM120VS/C300	TABLE	D551	GDM120VS/D551	WASHER				
D101	GDM120VS/D101	SCREW	D552	GDM120VS/D552	WASHER				
D102	GDM120VS/D102	LABEL	D553	GDM120VS/D553	RING				
D110	GDM120VS/D110	PULLEY GUARD		GDM120VS/D554	WASHER				
	GDM120VS/D111	KNOB		GDM120VS/D555	GEAR				
	GDM120VS/D112	SCREW		GDM120VS/D556	SET SCREW				
	GDM120VS/D200	MOTOR		GDM120VS/D557	"E" RING				
	GDM120VS/D220	MOTOR PLATE		GDM120VS/D600					
	GDM120VS/D221	SCREW		GDM120VS/D601 GDM120VS/D610	SCREW				
	GDM120VS/D222	NUTS		GDM120VS/D610	WORM RAIL SCREW				
	GDM120VS/D223 GDM120VS/D230	SCREW MOTOR PULLEY		GDM120VS/D620	WORM				
	GDM120VS/D230 GDM120VS/D231	SCREW		GDM120VS/D621	SPRING				
		V-BELT		GDM120VS/D622	WASHER				
	GDM120VS/D300	SHAFT		GDM120VS/D623	WASHER				
	GDM120VS/D300	BEARING		GDM120VS/E100	SWITCH GUARD				
	GDM120VS/D302	RING		GDM120VS/E110	SWITCH PLATE				
	GDM120VS/D302	LOWER PULLEY		GDM120VS/E111	SCREW				
		MIDDLE PULLEY		GDM120VS/E112	SWITCH				
	GDM120VS/D305	UPPER PULLEY	E120	GDM120VS/E120	CLAMP				
	GDM120VS/D306	NUTS	E121	GDM120VS/E121	SCREW				
	GDM120VS/D307	CAM BUSHING							
D310	GDM120VS/D310	PULLEY SHAFT							
D311	GDM120VS/D311	PIN							

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