

# **INSTRUCTIONS FOR:** WELDING BOTTLE **TROLLEY**

MODEL ST32

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS, AND CAUTIONS. USE THIS PRODUCT CORRECTLY, AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY.

### 1. SAFETY INSTRUCTIONS

- ✓ Always seat bottle(s) securely in the cradle before attempting to move the trolley.
- X Do not load more than two bottles in the trolley.
- X Do not overload the trolley.
- X Do not allow others to ride on the trolley.
- Only use the trolley on firm, level, unobstructed surfaces which are capable of supporting the trolley and wheel.
- x Do not use on tarmacadam. The trolley must only be used on a concrete surface.
- Replace or repair damaged parts. Use only recommended parts. Unauthorised parts may be dangerous and will invalidate the warranty.
- □ Warning! Failure to comply with these instructions may result in loss of load, damage to trolley or other property and/or personal injury.

#### 2. INTRODUCTION

Lightweight steel frame with two-position adjustable handle. Accepts gas welding/cutting set and two bottles - Ø140mm x 940mm permanent gas bottle and Ø172mm x 570mm Acetylene bottle. Also has torch stowage feature. Enables welding/cutting equipment to be moved easily and conveniently. Suitable for Sealey Gas Welding/Cutting Set Model No. SGA1.

## 3. OPERATION

- 3.1 LOADING
- 3.1.1 Position the trolley next to the welding bottle(s).
- 3.1.2 Unscrew the securing knob and remove bracket.
- 3.1.3 Load the welding bottle(s) onto the trolley.
- 3.1.4 Secure with bracket and securing knob, screw until tight.
- 3.2 **ADJUSTING THE HANDLE**
- 3.2.1 To adjust the handle, locate the spring loaded notches down the side of the main shaft, press in and adjust the handle to the correct height.
- 3.2.2 IMPORTANT! Ensure the handle has clicked into place before attempting to move the trolley.

#### MAINTENANCE

- 4.1 Daily . . . . . . Check for damage.
- 4.2 Monthly . . . . Oil wheels.

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. IMPORTANT: No liability is accepted for incorrect use of this equipment. WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim. INFORMATION: For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.



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